

CIGARETTE SPECIFICATION

LOUISVILLE
SARATOGA 120MM REGULAR FTB
BRAND CODE-0080 (STD) -

EFFECTIVE DATE: 04/06/92
STANDARD PRODUCTION

CIGARETTE LENGTH	: 119.5	MM	FTC TAR	: 15.0 MG/CIGT	14.5 - 15.4
TOBACCO ROD CIRCUM.	: 23.00	MM			
TOBACCO ROD LENGTH	: 88.0	MM			
FILTER LENGTH	: 31.5	MM			
TIPPING LENGTH	: 36.000	MM			
TOTAL R.T.D.	: 5.80	IN. H2O			
DILUTION TARGET	: 30.0 +/-	5.0 %			

TIPPING PAPER : 72MM X 3500M CORK DGL PPI FC 701 12-301-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FINDLEY 355-361-01 PVA 62-050-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0400 - 13.40% SARATOGA REGULAR FTB
TROPICAL FILLER-PACK OV: A0400 - 12.00% SARATOGA REGULAR FTB - TROPICAL

CIGARETTE PAPER : 25.50MM X 6700M 33CU/0.6% (K/D137/E878) 10-754-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARIBORO BLACK #37077(MK 2/MK 10/PROTOS) 60-915-A (EXPORT OVERPRINT)
: VA SLIMS 120 BLUE 90788 (MARK 9/9-5) 60-943-A (MACHINE # ONLY)

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHGD FROM 27CU/0.6% PM
: CODE 10-753-A TO 33CU/0.6% PM CODE 10-754-A TO
: INCREASE TAR, NO WEIGHT CHANGE, OK TO MK.

PREPARED BY : ALLYSON M. HILBURN
PREPARATION DATE : 3/19/92

PRINTING DATE : 3/25/92
PRINTING TIME : 9:01:34

APPROVED BY: *E. White*

SUPPERCEDES SPECIFICATION DATED: 9/09/91

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